

Solutions Manual for Basic Principles and
Calculations in Chemical Engineering, 8th
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**ExamNo.6 (Open
Book, 2 hours)**

PROBLEM 1 (20%)

A high pressure line carries natural gas (all methane) at 1.0,000 kPa and 40°C. How would you calculate the volume of the gas under these conditions that is equivalent to 0.03 m³ of CH₄ at standard conditions using an equation of state? Select one equation other than van der Waal's equation, and list it on your solution page. Give a list of steps to complete the calculations. Include all the proper equations, and include a list of data involved, but you do not have to obtain a solution for the volume.

PROBLEM 2 (20%)

From the following data estimate the vapor pressure of sulfur dioxide at 100°C.

Temperature (°C)	-10	1	6.3	32.1	55.5
Vapor pressure (atm)	1	2	5	10	

PROBLEM 3 (20%)

dry air

°%

Dry atmospheric air at
the ambient

7

conditions of 90°F and 29.42 in. Hg absolute passes through a small blower and is bubbled up through water so that the air leaving the water is saturated. The temperature of the water is constant at 80°F, and because of the back pressure in the system, the pressure in the vapor space in the top of the bottle is 2.7 in.

HO greater than atmospheric pressure. The bottle is weighted after the air is blown for 2 hours, 13 minutes, 47 seconds, and the decrease in weight was found to be 8.73 lb. What was the hourly rate of flow of air at ambient conditions in [t?

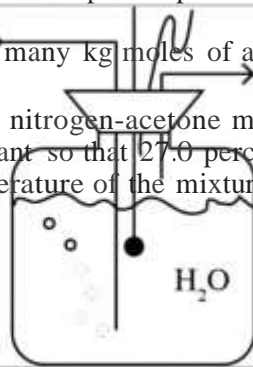
PROBLEM 4 (20%)

A vessel with a volume of 2.83 m³ contains a mixture of nitrogen and acetone at 44.0°C and 100.0 kPa. The dew point of the mixture is 20.0°C and the relative saturation of the acetone in the mixture is 58.39%. The vapor pressure of acetone at 44.0°C is 65.35 kPa and it is 24.62 kPa at 20.0°C.

a. What is the partial pressure of acetone vapor in the original mixture, in kPa?

b. How many kg moles of acetone does the original mixture contain?

c. If the nitrogen-acetone mixture is cooled with the volume remaining at 2.83 m³ constant so that 27.0 percent of the acetone condenses, what is the final temperature of the mixture in °C?



XXVIII

Solutions Chapter 2

2.1.1

- | | |
|-----|------------------------|
| (a) | N/mm or nm (nanometer) |
| (b) | °C/M/s |
| (c) | 100 kPa |
| (d) | 273.15 K |
| (e) | 1.50m, 45 kg |
| (f) | 250€ |
| (g) | J/s |
| (h) | 250N |

2.2.1

- a. Basis: 1 mi

$$\frac{1 \text{ m}}{1 \text{ mi}} \left(\frac{1 \text{ in}}{1 \text{ in}} \right) \left(\frac{1 \text{ in}}{1 \text{ in}} \right) \left(\frac{1 \text{ in}}{100 \text{ cm}} \right)$$
- b. Basis: 1 f/s

$$\frac{1 \text{ f}}{1 \text{ s}} \left(\frac{748 \text{ g}}{1 \text{ in}} \right)$$

2.2.2

- a.
$$\frac{0.04 \text{ g}}{1 \text{ ft}^3} \left(\frac{60 \text{ min}}{1 \text{ hr}} \right) \left(\frac{12 \text{ in}}{1 \text{ ft}} \right)^3 \left(\frac{1 \text{ lb}_m}{1 \text{ lb}_m} \right)$$
- b.
$$\frac{2 \text{ L}}{1 \text{ s}} \left(\frac{24 \text{ hr}}{1 \text{ day}} \right) \left(\frac{1 \text{ day}}{28.32 \text{ L}} \right) = \frac{[6] \times 10^0 \text{ A}}{\text{day}}$$
- c.
$$\frac{6 \text{ (n cm)}}{(\text{yr}(\text{s}) \text{ lb}_m (\text{f}))} \left(\frac{1 \text{ f}}{(12 \text{ in})} \right) \left(\frac{1 \text{ (i)}}{(2.54 \text{ cm})} \right) \left(\frac{\text{yr}}{[365 \text{ days}] [24 \text{ hr}] [3600 \text{ s}]} \right) \left(\frac{2.2 \text{ lb}_m}{1 \text{ kg}} \right)$$
- $$\frac{1 \text{ in}}{12 \text{ in}} \left(\frac{1 \text{ kg}}{1 \text{ kg}} \right) \left(\frac{1 \text{ s}}{1 \text{ s}} \right) \left(\frac{0.3048 \text{ m}}{1 \text{ m}} \right) = 1.14 \times 10^{-2} \frac{\text{m}}{(\text{kg}) (\text{s})}$$

Solutions Chapter 2

2.2.3

a. Basis: 60.0 mile/hr

$$\frac{60 \text{ mile}}{\text{hr}} \cdot \frac{1609 \text{ m}}{1 \text{ mile}} \cdot \frac{1 \text{ hr}}{3600 \text{ sec}} = \frac{26.8 \text{ m}}{\text{sec}}$$

b. Basis: 50.0 lb_m/(in)

$$\frac{50.0 \text{ lb}_m}{(\text{in})} \cdot \frac{454 \text{ g}}{1 \text{ lb}} \cdot \frac{1 \text{ kg}}{1000 \text{ g}} \cdot \frac{1 (\text{in})^2}{(2.54 \text{ cm})^2} \cdot \frac{(100 \text{ cm})^2}{(1 \text{ m})^2} = 13.52 \times 10^{-8} \frac{\text{kg}}{\text{m}^2}$$

c. Basis: 6.20 cm/(hr)

$$\frac{6.20 \text{ cm}}{(\text{hr})} \cdot \frac{1 \text{ m}}{100 \text{ cm}} \cdot \frac{10^9 \text{ nm}}{1 \text{ m}} \cdot \frac{1 (\text{hr})^2}{(3600 \text{ sec})^2} = 4.79 \frac{\text{nm}}{\text{sec}}$$

2.2.4

$$\frac{20 \text{ hp}}{1 \text{ hp}} \cdot \frac{0.7457 \text{ kW}}{1 \text{ hp}} = 14.91 \text{ kW}$$

No, not enough power even at 100% efficiency; 68 kW = 91.2 hp.

2.2.5

$$\frac{1 \text{ hr}}{525 \text{ mile}} \cdot \frac{2200 \text{ gal}}{1 \text{ hr}} \cdot \frac{1000 \text{ mile}}{1 \text{ hr}} = 4190.5 \text{ gal}$$

$$\frac{1 \text{ hr}}{475 \text{ mile}} \cdot \frac{2000 \text{ gal}}{1 \text{ hr}} \cdot \frac{1000 \text{ mile}}{1 \text{ hr}} = 4210 \text{ gal}$$

None: 20 gal more are needed.

2.2.6

Let t_A be the time for A to paint one house; t_B for B
A does a house in 5 hours, or 1 house/5 hr. B does one house in 3 hours, or 1 house/3 hr.

$$\frac{1 \text{ house}}{5 \text{ hr}} + \frac{1 \text{ house}}{3 \text{ hr}} = 1 \text{ house}$$

$$\text{Also } t_A = t_B \text{ so that } \frac{3}{5} t_A + \frac{5}{3} t_A = 1 \text{ or } \frac{8}{15} t_A = 1$$

$$\Rightarrow t_A = \frac{15}{8} \text{ hr} = 1.875 \text{ hr or } [112.5 \text{ mi}]$$

Solutions Chapter 2

- 2.2.7** (a) mass, because masses are balanced
 (b) weight, because the force exerted on the mass pushes a spring

2.2.8

$$\frac{20.0 \text{ g}}{1 \text{ (m)(s)}} \left| \frac{1 \text{ lb}_m}{453.6 \text{ g}} \right| \left| \frac{0.3048 \text{ m}}{1 \text{ ft}} \right| \left| \frac{3600 \text{ s}}{1 \text{ hr}} \right| \left| \frac{1 \text{ (lb}_m \text{ s)}}{32.174 \text{ (lb}_m \text{ (ft))} \text{ s}} \right| \left| \frac{1 \text{ (hr)}}{(3600) \text{ s}} \right|$$

$$= 1.16 \times 10^{-4} \frac{\text{lb}_m \cdot \text{ft}}{\text{f}}$$

2.2.9

$$\frac{1.0 \text{ Btu}}{1 \text{ day}} \left| \frac{24 \text{ hr}}{1 \text{ day}} \right| \left| \frac{1 \text{ IR}}{(12 \text{ in})^2} \right| \left| \frac{1 \text{ in}}{(2.54 \text{ cm})^2} \right| \left| \frac{(100 \text{ cm})}{1 \text{ m}^2} \right| \left| \frac{1.8 \text{ }^\circ\text{F}}{1 \text{ }^\circ\text{C}} \right| \left| \frac{2.54 \text{ cm}}{1 \text{ in}} \right|$$

$$\frac{252 \text{ cal}}{1 \text{ Btu}} \left| \frac{1 \text{ ft}}{12 \text{ in}} \right| \left| \frac{4.184 \text{ J}}{1 \text{ cal}} \right| \left| \frac{1 \text{ kJ}}{1000 \text{ J}} \right| \left| \frac{1 \text{ day}}{1440 \text{ min}} \right| \left| \frac{1 \text{ kJ}}{(\text{day})(\text{m})(^\circ\text{C}/\text{cm})} \right|$$

2.2.10 Basis: 1 lb H₂O

a.
$$W = \frac{1}{2} \rho v^2 A L$$

b. Let A = area of the pipe and v = water velocity. The flow rate is

$$q = Av = \frac{1}{4} \pi D^2 v$$

$$\left[\frac{1}{4} \pi (12 \text{ in})^2 \right] \left[\frac{3 \text{ ft}}{1 \text{ min}} \right] \left[\frac{60 \text{ s}}{1 \text{ min}} \right] \left[\frac{7.48 \text{ gal}}{1 \text{ ft}^3} \right] = 9.37 \text{ gal/min}$$

2.2.11

$$PE = \frac{75 \text{ gal}}{\text{min}} \left| \frac{8.33 \text{ lb}_m}{\text{gal}} \right| \left| \frac{32.2 \text{ ft}}{\text{sec}^2} \right| \left| \frac{1 \text{ (C)}}{1 \text{ (C)}} \right| \left| \frac{60 \text{ S}}{\text{hr}} \right| \left| \frac{\text{ft} \cdot \text{lb}_m}{32.2 \text{ lb}_m \cdot \text{ft}} \right| \left| \frac{\text{Btu}}{778 \text{ ft} \cdot \text{lb}_m} \right| = 481 \text{ Btu/hr}$$

$$\text{Pump Work} = \frac{2 \text{ hp}}{\text{hp-hr}} \left| \frac{2545 \text{ Btu}}{\text{hp-hr}} \right| = 5090 \text{ Btu/hr}$$

Rate of energy input for heating = PW - PE = 5090 - 481 = 272 Btu/hr

Solutions Chapter 2

2.2.12 The object has a mass of 21.3 kg (within a precision of $\pm .1$ kg). The weight is the force used to support the mass.

2.2.13 In American Engineering System

$$\begin{aligned} \text{Power} &= FV \\ &= \frac{800 \text{ lbr}}{1} \left| \frac{300 \text{ ft}}{\text{min}} \right| = \boxed{240 \frac{\text{bu}}{\text{mm}}} \sim 727\% \end{aligned}$$

In SI

$$\begin{aligned} \text{Power} &= \frac{4000 \text{ N}}{1} \left| \frac{1.5 \text{ m}}{\text{s}} \right| \frac{(\text{watt})(\text{s})}{1(\text{N})(\text{m})} \\ &= \boxed{6000 \text{ watts}} \end{aligned}$$

2.2.14

$$\begin{aligned} \text{KE} &= \frac{1}{2}mv^2 \\ &= \frac{1}{2} \left[\frac{32.2 \text{ lb}}{\text{lb}} \right] \left[\frac{778.2 \text{ ft}}{\text{sec}} \right]^2 \end{aligned}$$

2.2.15 Basis: 10 tons at 6 ft/s

$$\begin{aligned} &= \frac{1}{2} \left[\frac{20000 \text{ lb}}{\text{lb}} \right] \left[\frac{6 \text{ ft}}{\text{s}} \right]^2 \end{aligned}$$

2.2.16 Basis: 1 mRNA

$$\begin{aligned} &= \frac{1 \text{ mRNA}}{13.6 \text{ protein molecules formed per min per mRNA}} \left[\frac{264 \text{ ribonucleotides}}{264 \text{ ribonucleotides}} \right] \left[\frac{1 \text{ active ribosome}}{1 \text{ active ribosome}} \right] \left[\frac{1200 \text{ amino acids}}{1200 \text{ amino acids}} \right] \left[\frac{1 \text{ protein}}{1 \text{ protein}} \right] \end{aligned}$$

Solutions Chapter 2

2.3.1

- a. A is in g/cm^3
 as. B is in $\text{g/(cm)}^3(\text{°C})$
 a. Since the exponent of e must be dimensionless
 C is in atm^3

$$b_1 \rightarrow \frac{\text{Log}[0.001 \text{ rem}]}{\text{cm}^3} = \frac{0.001 \text{ rem}}{454 \text{ g}} \left[\frac{\text{cm}^3}{\text{g}} \right]$$

$$b_2 \quad B = \frac{0.00086 \text{ g} (30.48 \text{ cm})^3}{\text{cm}^3} \approx 0.0298 \frac{\text{lbm}}{\text{ft}^3}$$

$$b_3 \quad C = \frac{1454 \text{ g} (18 \text{ R})^3}{\text{atm}^3} \quad (\text{ft}^3 \text{ R})$$

$$C = \frac{0.000953 \text{ atm}}{\text{atm}^3} = 0.0000648 \frac{\text{lb/in}^3}{\text{lb/in}^3}$$

2.3.2

Introduce the units. The net units are the same on both sides of the equation.

$$\left(\frac{\text{ft}}{\text{s}^2} \right)^{1/2} = \frac{\text{ft}^3}{\text{s}}$$

2.3.3

$$\text{No. } q = 0.6 \frac{\text{kg}}{\text{m}^2} \cdot 9.8 \frac{\text{m}}{10^3 \text{ m}} \cdot 50 \cdot 10^3 (\text{kg/m}) \left[\frac{\text{m}^3}{\text{s}^4} \right]^{1/2}$$

The net units on the right hand side of the equation are

$$\left[\frac{\text{m}^3}{\text{s}^4} \right]^{1/2} = \frac{\text{m}^{3/2}}{\text{s}^2}$$

Consequently, the formula will not yield 80.8 m/s, presumably in the formula the g should be g. for use in the AE system.

Solutions Chapter 2

$\frac{144 \text{ in}^2}{144 \text{ in}^2} \times 23 \text{ lb} + \frac{73 \text{ in gas} / 0.703 \text{ H}_2\text{O}}{144 \text{ in}^2} \times 1 + 7 \text{ lb}$

$\Delta D =$

$\frac{0.703 \text{ H}_2\text{O}}{144 \text{ in}^2} = 7$

2.3.4 $Q = 0.61 S \sqrt{(2 \rho) / \rho}$ assume hole is open to atmosphere

$= 3,579 \text{ lb}_f / \text{ft}^2$

$\frac{0.703 \text{ H}_2\text{O}}{144 \text{ in}^2} \times 162.4 \text{ ft}^2 \text{ HC} = \frac{1 \text{ lb}}{4} \text{ T}$

$$s = \pi \left(\frac{1}{(4)12} \right)^2 = 3.41 \times 10^{-4} \text{ ft}^2$$

$$Q = (3600)(0.61)(3.41 \times 10^{-4}) \sqrt{(2)(3579)} = 154 \sim$$

Solutions Chapter 2

2.3.5 a. $Z = 1 + \rho B + \rho^2 C + \rho^3 D$

	Units
B	cm ³ /g mol
C	(cm ³ /g mol) ²
D	(cm ³ /g mol) ³

b. $Z = 1 + \rho^* B^* + (\rho^*)^2 C^* + (\rho^*)^3 D^*$

	Units
B	ft ³ /lb _m
C	(ft ³ /lb _m) ²
D	(ft ³ /lb _m) ³

If B is the original coefficient, B* is obtained by multiplying B by conversion factors. Let MW is the molecular weight of the compound.

$$B^* \frac{\text{ft}^3}{\text{lb}_m} = B \frac{\text{cm}^3}{\text{g mol}} \left[\frac{1 \text{ ft}}{30.48 \text{ cm}} \right]^3 \left[\frac{\text{MW g}}{\text{MW lb}_m} \right]$$

$$B^* \frac{\text{ft}^3}{\text{lb}_m} = B \frac{\text{cm}^3}{\text{g mol}} \left[\frac{1 \text{ ft}}{30.48 \text{ cm}} \right]^3 \left[\frac{\text{MW g}}{\text{MW lb}_m} \right] e^{-.57 \times 10^{-1} \frac{\text{MW}}{\text{MW}}}$$

$$D^* \left(\frac{\text{ft}^3}{\text{lb}_m} \right)^3 = D \frac{4.096 \times 10^{-6}}{\text{MW}}$$

