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# SOLUTIONS MANUAL

**FOR** 

Principles of Cost Accounting

17th Edition
By Vanderbeck
ISBN13-9781305087408

#### **CHAPTER 2**

#### **QUESTIONS**

- The two major objectives of materials con-trol are (1) physical control or safeguarding the materials and (2) control of the invest- ment in materials.
- 2. The controls established for safeguarding materials include limiting access to the materials area, segregating the duties of employees involved with materials, and assuring that materials records are being maintained accurately.

Limiting access involves placing inventories in storage areas that can be entered only by authorized personnel and restricting the release of any materials or finished goods to individuals who have properly authorized documents. Control procedures that limit access to work in process areas should be established within each department or production station.

The segregation of duties involves assigning different people to different functions. Employees assigned to purchasing should not also be assigned to receiving, storage, or recording functions, etc.

The accurate recording of purchases and issuances of materials facilitates comparing the recorded materials on hand to the actual materials on hand. If a substantial difference between the recorded and actual quantities is discovered, it can be quickly determined and investigated.

- 3. Management should consider production and working capital requirements along with alternative uses of available funds that might yield a greater return. Consideration should also be given to the cost of materials handling, storage, and insurance protection against fire, theft, and other casualty losses. In addition, the possibility of loss from damage, spoilage, and obsolescence should not be overlooked.
- **4.** Order point is the time to place an order for additional material because the level of stock has reached a predetermined minimum established by management.
- **5.** In order to determine an order point, the information available should include the:
  - (1) anticipated daily usage of the material,
  - (2) lead-time interval, and
  - (3) required safety stock.

The anticipated usage requirement should be founded upon the number of units expected to be completed daily and the quantity of material each completed unit will require.

The lead time interval involves the typical period of time required between placing the order and receiving the shipment.

The safety stock is the minimum stock on hand needed to prevent running out of stock due to errors in calculations of usage, delivery delays, poor quality of merchandise received, and so on.

- 6. The economic order quantity (EOQ) is the calculated size of an order that minimizes the total cost of ordering and carrying the inventory over a specified period of time. It is a function of the cost of placing an order, the number of units required annually, and the carrying cost per unit of inventory
- 7. The cost of placing an order, the number of units required annually, and the annual carrying cost per unit in inventory are the items needed to calculate the economic order quantity.
- 8. The cost of an order includes the salaries and wages of employees who purchase, receive, and inspect materials; the expenses incurred for telecommunications, postage, and forms; and the accounting and record keeping associated with inventories.
- 9. The carrying cost of materials inventory includes the cost of storage and handling; the amount of interest lost on alternative investments; the losses due to obsolescence, spoil-age, and theft; the cost of insurance and prop-erty taxes; and the cost of maintaining ac-counting records and controls over the inven-tory.
- 10. The supply chain is the system that links a manufacturer with its suppliers. If the system is especially "lean", in an effort to be cost efficient, it is quite possible that parts may not be available when needed due to work stoppages, strikes, or natural disasters.
- 11. a. Purchasing agent duties include:
  - (1) coordinating materials requirements with production to prevent delays in production due to inadequate materi-als supply on hand.

- (2) compiling and maintaining a vendor file from which materials can be promptly obtained at the best available prices. (*Note to Instructor:* You may take this opportunity to explain to the student that the "lowest" price may not always be the "best" price.) The purchasing agent should also consider the quantity to be ordered at one time to get a lower unit price, the quality of the material, the time lapse before delivery, the credit terms, and the reliability of the vendor.
- (3) placing purchase orders for materials needed.
- (4) supervising the purchase order process until materials are received.
- b. The receiving clerk is responsible for supervising the receipt of incoming shipments. These duties include checking the quantity and quality of the goods received.
- c. The storeroom keeper's usual duties include properly storing all materials received, issuing materials only when proper authorization is presented, and keeping the purchasing agent informed of the quantities on hand.
- d. The production supervisor is responsible for maintaining production and for preparing or approving requisitions for the quantities and kinds of materials needed for current production.
- 12. A purchase requisition is used by the storeroom keeper to provide the purchasing agent with information concerning the materials to be ordered. A purchase order is a document completed by the purchasing agent and sent to a vendor to order the materials.
- 13. An enterprise resource planning (ERP) system is a sophisticated computer system that coordinates the sales and production scheduling functions with the purchase and control of materials.
- 14. Many manufacturing firms use forms somewhat similar to those shown in the text; however, most firms design forms to meet their specific requirements. These specially designed forms usually perform the same functions as those depicted in the text but may

vary in appearance. For example, a purchase order will provide for recording all essential information to obtain materials from selected vendors, regardless of the design or format. Many firms now use enterprise resource planning systems to control materials and electronic data interchange to communicate with suppliers and expedite the receipt of orders which might eliminate the use of some forms.

- **15.** The internal control procedures established for incoming shipments should provide the following safeguards:
  - a. A receiving report prepared by the receiving clerk authenticates the quantity of specific items ordered and verifies that they were received in good condition.
  - b. A copy of the receiving report should accompany the materials received when they are moved from the receiving area to the storeroom. As materials are placed in location, the storeroom keeper should review and substantiate the quantities received per the receiving report.
  - **c.** The cost and quantity of each item on the approved invoice are independently recorded in the materials ledger.
  - d. The total of the invoice is independently recorded in the purchases journal to be subsequently posted to the appropriate general ledger accounts.
  - e. The invoice for materials purchased should not be approved for payment until it is matched to the receiving report and purchase order and the following details are checked:
    - (1) The unit prices and materials descriptions on the invoice are compared with similar data on the purchase order.
    - (2) The extensions of unit prices and totals are verified.
    - (3) The terms of payment and any other charges are verified with the purchase order.
    - (4) The method of shipment and date of delivery are verified.

- 16. The purpose of a debit-credit memorandum is to inform the vendor that an adjustment has been made to the vendor's account. The information on the memo includes the amount of the adjustment, the reason for the adjustment, and the type and quantity of materials involved.
- 17. The bill of materials is a file contained in an enterprise resource planning system that lists all of the materials and components that make up a finished product. When orders are received from customers, the bill of material is used to compute the quantities of materials required. This information is used to prepare lists for the storeroom clerk or trigger purchase requisitions.
- 18. A materials ledger is a subsidiary ledger in which individual accounts are kept for each item of material carried in stock. The materials account in the general ledger is the control account for the materials ledger.
- 19. a. First-in, first-out: It is assumed that materials issued are from the oldest materials in stock. They were the first purchased and are costed at the prices paid for these earliest purchases. The cost of the ending inventory will reflect the prices paid for the most recent purchases.
  - b. Last-in, first-out: It is assumed that materials issued are from the most recent stock. The last purchased will be the first used at the prices paid for these latest purchases. The ending inventory will be costed at the prices paid for the earliest purchases.
  - c. Weighted average: Under this method, no attempt is made to identify the materials issued as to the time of purchase. The average unit price of all materials in stock is maintained; therefore, materials issued are costed on a basis of average prices. Unit cost changes each time unit purchase prices change; therefore, ending inventory will be priced at the latest average cost.
- 20. In a period of rising prices, the LIFO method estimates the cost of goods sold using the materials purchased at the highest prices. Such costs, when matched to sales for the period are believed to more accurately reflect the gross margin earned. The lower income, resulting from the use of LIFO, means that a smaller amount of taxes will be paid than if some other method were used.

Since LIFO leaves the earlier costs of purchases in inventory, the overall value of the materials on hand at the end of a period will be more conservatively stated than if FIFO were used. This lower valuation of materials inventory, which affects both the income statement and the balance sheet, may be an advantage or a disadvantage depending on the use made of the balance sheet. The lower valuation is an advantage when property taxes are assessed on the dollar amount of inventory on hand.

Many companies, when prices are rising, adopt LIFO to minimize the income tax effects and believe that in such economic trends the costs charged against sales more accurately depict reality.

## 21. Entries Source of Data a. Debits in materials Receiving report materials purchased

- **b.** Credits in materials Materials ledger to record requisition materials requisitioned form
- c. Debits in job cost Materials ledger to record requisition materials placed in process
- 22. In a just-in-time manufacturing system, materials are not received from suppliers until they are ready to be put into process. The work is not done in one department until the subsequent department is ready to work on it. This approach differs from a traditional manufacturing system where materials are ordered and stored well in advance of production, and departments stockpile partially completed units until the next department is ready for them.
- 23. A traditional "push" manufacturing system produces goods for inventory in the hope that the demand for these goods will then be created. In a JIT "pull" manufacturing system, the credo is "Don't make anything for anybody until they ask for it".

- 24. Disadvantages of a "push" manufacturing system include: having too many dollars invested in inventory; defects not being detected because partially completed goods are inventoried rather than completed immediately; obsolete products due to the long lead time from start to finish.
- 25. The throughput time is the time that it takes a unit to make it through the production system, and it is computed by dividing the number of units in work in process by the number of units completed each day to obtain a measure in days. Velocity also measures the speed with which units are produced in the system, but in percentage terms relative to past production; for example, velocity increased by 50%.
- **26.** Advantages of producing all units in a single cell include: fewer and shorter movements of materials; production in smaller lot sizes because other products do not have to be made in the same cell; more worker motivation and satisfaction due to the teamwork approach within the cell.
- 27. Critics of "backflush" costing argue that it is not consistent with GAAP because it does not accurately account for inventories. Proponents of "backflush" costing argue that Work in Process and Finished Goods are immaterial in a lean production environment and, therefore, their omission does not materially misstate the financial statements.

- 28. Six Sigma is a process improvement method that uses data gathering, analytical techniques, and customer feedback, and whose aim is to have no more than 3.4 defects per one million process occurrences. It is an important goal because the manufacture and sale of defective items is costly and tends to damage a company's reputation.
- 29. If the value of the scrap is high, an inventory file should be prepared showing the quantity and market value. If both quantity and market value are known, an inventory account should be debited while an account such as Scrap Revenue is credited. If the market value of the scrap is unknown, a journal entry cannot be made until the scrap is sold, at which time Cash (or Accounts Receivable) is debited and Scrap Revenue is credited.
- 30. Spoiled work represents products that are not first quality by the company's standards and have imperfections that will not be corrected. They are sold as irregular units, called seconds. Defective work also includes goods that are not first quality by the established standard but have imperfections that will be corrected, making them first-quality products.

#### **EXERCISES**

#### **E2-1**

**b.** 500 lbs. **x** 4 days ...... 2,000 lbs.

#### **E2-2**

a. EOQ = 
$$\sqrt{\frac{2 \text{ CN}}{\text{K}}}$$
  
=  $\sqrt{\frac{2 \times \$72 \times}{360,000 \setminus \$4}}$   
=  $\sqrt{\frac{\$51,840,000}{\$4}}$   
=  $\sqrt{12,960,000}$   
= 3,600 gallons

**b.** 360,000 gals. (annual usage)  $\div$  3,600 gals. (per order) = 100 orders

Ordering cost: 100 orders @ \$72 per order	\$ 7,200
Carrying cost: (3,600 gals. ÷ 2) @ \$4.00 per gals	7,200
Total order and carrying cost	<u>\$1</u> 4,400

a. EOQ = 
$$\sqrt{\frac{2 \text{ CN}}{\text{K}}}$$
  
=  $\sqrt{\frac{2 \times \$40 \times}{225,000 \setminus \$2}}$   
=  $\sqrt{\frac{\$18,000,000}{\$2}}$   
=  $\sqrt{\$9,000,000}$   
= 3,000 gallons

#### **E2-3 Concluded**

b.	225,000 gals. (annual usage)   3,000 gals. (per order) = 75 Ordering cost: 75 orders @ \$40 per order Carrying cost: (3,000 gals.   2) @ \$2.00 per gals Total order and carrying cost		\$3,000 <u>3,000</u> \$6,000
	Total order and carrying cost		<u> </u>
E2	-4		
	ork in Process actory Overhead Materials To record materials used during the month of June.	68,000* 4,800**	72,800
*	\$20,000 + \$18,000 + \$16,000 + \$3,000 + \$9,000 + \$2,000 \$1,800 + \$1,300 + \$1,700		
<b>E2</b>	-5		
a.	MaterialsAccounts Payable	200,000	200,000
b.	Work in Process	175,000	175,000
C.	Factory Overhead	12,000	12,000
d.	MaterialsWork in Process	2,500	2,500
e.	Accounts Payable	1,800	1,800
f.	Accounts PayableCash	165,000	165,000

E2-6 FIFO method

		RECEIVED			ISSUED			BALA	NCE	
Date	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount	Quantity	Unit Pri	ice	Amount
8/1							1,250	250		312,500
8/8	1,000	275	275,000				1,250	250	}	
							1,000	275		587,500
8/15				1,250	250	312,500				
				550	275	151,250	450	275		123,750
8/24	1,000	285	285,000				450	275	1	
							1,000	285	}	408,750
8/27				450	275	123,750				
				750	285	213,750	250	285		71,250

Cost of materials used \_\_(issued): \$ 801,250; Cost of 8/31 inventory: \$71,250

LIFO me	thod									
			-11							
		RECEIVED	<u> </u>		ISSUED			BALA	NCE	
Date	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount	Quantity	Unit Pri	се	Amount
8/1							1,250	250		312,500
8/8	1,000	275	275.000				1,250	250	}	
							1,000	275		587,500
8/15				800	250	200,000				
			_	1,000	275	275,000	450	250		112,500
8/24	1,000	8	27		1		285			
	-	<del>'                                    </del>	""		.1	•			1	,

285,000

1,0 00 28

Cost of materials used (issued): \$ 810,000; Cost of 8/31 inventory: \$62,500

			450	250	}	397,500
200	250	50,000				
1,000	285	285,000	250	250		62,500

#### **E2-6 Concluded**

#### Weighted average method

		RECEIVED			ISSUED			BALANCE	_	
Date	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount	Quantity	<b>Unit Price</b>		Amount
8/1							1,250	250		312,500
8/8	1,000	275	275,000				2,250	261.111	1	587,500
8/15				1,800	261.111	470,000	450	261.111		117,500
8/24	1,000	285	285,000				1,450	277.586	2	402,500
8/27		1. (' ) A	200 100 0	1,200	277.586	333,103	250	277.586		69,397

Cost of materials used (issued): \$803,103; Cost of 8/31 inventory: \$69,397

1. 
$$1,250 \times 250 = 312,500$$
  
 $\frac{1,000 \times 275}{2,250} = \frac{275,000}{587,500} / 2,250 = $261.111 \text{ per kg.}$ 

2. 
$$450 \times 261.111 = 117,500$$
  
 $\frac{1,000}{1,450} \times 285.000 = \frac{285,000}{402,500} / 1,450 = $277.586 \text{ per kg.}$ 

**E2-7** 

Eirst-in, fi	irst-out meth	nod							
		RECEIVED	)		ISSUED		ı	BALANCE	: I
Date	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount
7/1		ļ					1,000	4.00	4,000.00
7/3				<del>250</del>	4.00	1,000.00	750	4.00 <sub>I</sub>	3,000.00
7/5	500	4.50	2,250.00				750	4.00	
							500	<del>4.50 }</del>	5,250.00
7/6				150	4.00	600.00	600	4.00 }	
							500	4.50	4,650.00
7/10				110	4.00	440.00	490	4.00	
							500	4.50	4,210.00
7/11				(10)	4.00	(40.00)	500	4.00	
							500	4.50	4,250.00
7/15	500	5.00	2,500.00				500	4.00	
							500	4.50	-
							500	5.00	6,750.00
7/20	(300)	5.00	(1,500.00)				500	4.00	
							500	4.50	•
							200	5.00	5,250.00
7/26				500	4.00	2,000.00	400	4.50	
				100	4.50	450.00	200	5.00	2,800.00

Cost of materials used (issued): \$4,450

Cost of 7/31 inventory: \$2,800

E2-8

		RECEIVED			ISSUED			BALANCE	
- Date	Quantity	Unit Price	Amount	<b>Quantity</b>	Unit Price	Amount	Quantity	Unit Price	Amount
7/1							1,000	4.00 <sub>1</sub>	4,000.00
7/3				250	4.00	1,000.00	750	4.00	3,000.00
7/5	500	4.50	2,250.00				750	4.00	
							500	4.50	5,250.00
7/6				150	4.50	675.00	750	4.00	
							350	4.50	4,575.00
7/10				110	4.50	495.00	750	4.00	•
							240	4.50	4,080.00
7/11				(10)	4.50	(45.00)	750	4.00	,
				( - /		( /	250	4.50 }	4,125.00
7/15	500	5.00	2,500.00				750	4.00	,
			,				250	4.50	
							500	5.00	6,625.00
7/20	(300)	5.00	(1,500.00)				750	4.00	-,
	(333)		(1,000)				250	4.50	
							200	5.00	5,125.00
7/26				200	5.00	1.000.00			-,
				250	4.50	1.125.00			
	_			150	4.00	600.00	600	4.00	2,400.00

Cost of materials used (issued): \$4,850

Cost of 7/31 inventory: \$2,400

#### E2-9

Weighted	average m	ethod							
		RECEIVED			ISSUED			BALANCE	
- Date	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount
7/1				050	4.00	4 000 00	1,000	4.00	4,000.00
7/3	500	4.50	2.250.00	250	4.00	1,000.00	750	4.00 <sup>2</sup> 4.20	3,000.00 5,250.00
7/5	500	4.50	2,250.00				1,250	}	<del>  5,∠50.00</del>
7/6				150	4.20	630.00	1,100	4.20	4,620.00
7/10				110	4.20	462.00	990	4.20 լ	4,158.00
7/11				(10)	4.20	(42.00)	1,000	3 4.20	4,200.00
7/15	500	5.00	2,500.00				1,500	4.4667	6,700.00
7/20	(300)	5.00	(1,500.00)				1,200	<sup>4</sup> 4.3 <b>3</b> 33	5,200.00
7/26				600	4.3333	2,600.00	600	4.3333	2,600.00

Cost of materials used (issued): \$4,650

Cost of 7/31 inventory: \$2,600

1. Material will be returned to vendor at its original purchase cost

2. 
$$750 \times 4.00 = 3,000$$
  
 $500 \times 4.50 = 2,250$   
1,250 units  $5,250/1,250 = 4.20$ 

4. 
$$1,500 \times 4.4667 = 6,700$$
  
 $(300) \times 5.00 = (1,500)$   
1,200 units  $5,200/1,200 = 4.3333$ 

3. 
$$1,000 \times 4.20 = 4,200$$
  
 $500 \times 5.00 = 2,500$   
 $1,500$ units  $6,700/1,500 = 4.4667$ 

#### E2-10

Inventory	Cost Transferred	Cost of Ending
Method	to Work in Process	Inventory
FIFO	\$4,450	\$2,800
LIFO	4,850	2,400
Weighted average	4,650	2,600

In a period of constantly rising prices as illustrated in the problem, the LIFO method of inventory pricing will result in the highest cost being charged to cost of goods sold; the FIFO method will result in the lowest cost being charged to cost of goods sold; and the weighted average method will result in a cost between the other two. Theoretically, LIFO provides a better "matching of costs with revenue" because the inventory sold will have to be replaced at current prices. In a period of falling prices, the reverse will be true, with the weighted average method again falling in between the other two.

- **a.** The FIFO method, which results in the most recent purchases being costed in ending inventory, indicates that materials costs have continued to increase over the three-year period, given that the number of units in inventory did not change.
- **b.** FIFO would show the highest net income for 2017. The information given indicates that prices rose during the year. Using FIFO, the cost of goods sold would be charged with the oldest materials costs, which during a time of rising prices would be the lowest materials costs.
- **c.** LIFO would show the lowest net income for 2018, because it would continue to charge the latest and highest costs to cost of goods sold while the other two methods would be less affected by the rising cost of the more recent purchases.
- **d.** FIFO would show the highest net income for the three years combined, because it consistently charges the earliest, lower costs to the product, thereby increasing the yearly net income.

	2
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a	. 1.	Materials					23,750	
		Accounts I	Payable					23,750
	2.	Work in Process					19,250	
		Materials						19,250
	3.	Materials					1,200	
		Work in Process						1,200
	4.	Factory Overhead					2,975	
		Materials						2,975
	5.	Materials					385	
								385
b.								
		Mate		10.050			Overhead_	
Bal (1)	•	5,000 23,750	(2) (4)	19,250 2,975	(4)	2,975	(5)	385
(3)		1,200	(4)	22,225		2,590		
(5)		385		22,223		2,090		
(0)		30,335						
	8, 1	110						
		<b>M</b> / <b>I</b>	D			<b>A</b>	. DII.	
			Process	1,200		Account	s Payable _	00.750
(2	)	19,250	(3)	1 200			(1)	23,750
•	•		( )	1,200			('')	-,
•	•	18,050	( )	1,200			( ' '	-,
c.			( )	1,200				- <b>,</b>
•		18,050	` '	1,200				,
C.	\$8,	18,050		1,200			``'	,
•	\$8,	18, <i>050</i>		1,200				,
C.	\$8,	18,050   110 Materials					35,750	
c. E2-	\$8, <b>13</b> 1.	18,050  110  Materials  Accounts I	 Payable				35,750	
c. E2-	\$8, <b>13</b> 1.	18,050   110 Materials	 Payable				35,750	35,750
c. E2-	\$8, <b>13</b> 1.	18,050  110  Materials  Accounts I	 Payable				35,750	
c. E2-	\$8, <b>13</b> 1.	18,050  110  Materials  Accounts I	Payable				35,750 29,250 Materials	35,750
c. E2-	\$8, 13 1.	18,050  110  Materials  Accounts I  Work in Proce	Payable				35,750 29,250 Materials 2,200	35,750 29,250
c. E2-	\$8, 13 1. 2.	18,050  110  Materials  Accounts I  Work in Proce	Payable				29,250 Materials 2,200	35,750 29,250
c. E2-	\$8, 13 1. 2.	18,050  110  Materials Accounts I Work in Proce Materials Work in Pr	Payable ess rocess				29,250 Materials2,200	35,750 29,250 2,200
c. E2-	\$8, 13 1. 2.	18,050  110  Materials Accounts I Work in Proce  Materials Work in Pr Factory Overh Materials	Payable ess ocess				29,250 Materials 2,200	35,750 29,250 2,200
c. E2-	\$8, 13 1. 2. 3.	18,050  110  Materials Accounts I Work in Proce  Materials Work in Pr Factory Overh Materials Materials	Payable essrocess				35,75029,250 Materials2,2003,975	35,750 29,250 2,200 3,975

#### E2-13 Concluded

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n	١
	4

D.	Mat	erials		<u>Factory</u> Overhead				
Bal.	10,000	(2)	29,250	(4)	3,975	(5)	 585	
(1)	35,750	(4)	3,975					
(3)	2,200		33,225		3,390			
(5)	585							
	48,535							
	15,310							
	Work in	n Proce	SS		Account	s Payable	<u>e</u>	
(2)	29,250	(3)	2,200			(1)	35,750	
	27,050							

**c.** \$15,310

#### E2-14

- 1. 25,000/5,000 = 5 days
- 2.  $25,000 (25,000 \times 0.50) =$ 12,500 12,500/5,000 = 2.5 days
- **3. a.**  $0.15 \times $500,000 = $75,000$ 
  - **b**.  $0.15 \times (0.5 \times \$500,000) = \$37,500$

a.	Raw and In-Process	80,000	80,000
b.	No entry.		
c.	Conversion Costs	10,000	10,000
d.	Conversion Costs Various Credits	60,000	60,000
e.	Finished GoodsRaw and In-Process	150,000	80,000 70,000

E2-15	Concl	luded
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f.	Accounts Receivable	225,000	225,000
	Cost of Goods SoldFinished Goods	150,000	150,000
E2-	16		
e.	No entry		
f. (	Cost of Goods Sold	150,000	80,000 70,000
E2-	17		
a.	Raw and In-ProcessAccounts Payable	70,000	70,000
b.	No entry.		
C.	Conversion Costs	15,000	15,000
d.	Conversion Costs Various Credits	45,000	45,000
e.	Finished GoodsRaw and In-ProcessConversion Costs	130,000	70,000 60,000
f.	Accounts Receivable	195,000	195,000
	Cost of Goods SoldFinished Goods	130,000	130,000
E2-	18		
e.	No entry		
f.	Cost of Goods Sold	130,000	70,000

Chapter 02	Chapter 02	
	Conversion Costs	60,000

a.	Scrap Materials	125	
	Factory Overhead (Scrap) Cash	125	125
	Scrap Materials	0	125
b.	No entry at the time scrap is identified At the time of sale: Cash Factory Overhead (Scrap)	75	75
c.	No entry at the time scrap is identified At the time of sale: Accounts Receivable	85	85
d.	No entry at the time scrap is identified At the time of sale: Cash Scrap Revenue	40	40
E2	2-20		
M F F	Work in Process  Iaterials Payroll Factory Overhead	108,000	36,000 48,000 24,000
	poiled Goods Inventoryactory Overhead (Loss Due to Spoiled Work)	995 355*	
V	Vork in Process		1,350
	*Unit cost of completed work: \$108,000   8,000 skirts		

#### E2-20 Concluded

b.	Work in Process		00.000
	Materials		
	PayrollFactory Overhead		
	Spoiled Goods Inventory		995
	0.4		
E2	-21		
a.	Factory Overhead (Loss Due to Defective Work) Materials		150
	Payroll		
	Factory Overhead		50
b.	Work in Process	300	
	Materials		150
	Payroll		100
	Factory Overhead		50

#### **PROBLEMS**

P2-1

1. Order Point = Expected Usage During Lead Time + Safety Stock = (200 units per day × 5 days) + 500 units = 1,500 units

2. EOQ =  $\sqrt{\frac{2 \text{ CN}}{\text{K}}}$ =  $\sqrt{\frac{2 \times \$50 \times 25,000}{\$.10}}$ =  $\sqrt{25,000,000}$ = 5,000 units

3. 25,000 units (annual usage)  $\div$  5,000 units (per order) = 5 orders

Ordering cost: 5 orders @ \$50 per order = \$250

Average number of units in inventory =  $(1/2 \times EOQ)$  + Safety Stock =  $(1/2 \times 5,000)$  + 500 = 3,000

Carrying Cost = Average Inventory xCarrying Cost per Unit

 $= 3,000 \times \$.10 = \$300$ 

Total Cost = Order Costs + Carrying Costs = \$250 + \$300 = \$550

(Note that when there is safety stock, the carrying cost does not equal the order cost at the EOQ.)

**P2-2** 

1. Order Point = Expected Usage During Lead Time + Safety Stock = (500 units per day x 5 days) + 1,500 units

= 4,000 units

#### P2-2 Concluded

2. EOQ = 
$$\sqrt{\frac{2 \text{ CN}}{\text{K}}}$$
  
=  $\sqrt{\frac{2 \times \$194.45 \times 63,000}{\$.50}}$   
=  $\sqrt{49,001,400}$   
= 7,000 units (rounded)

**3.** 63,000 units (annual usage)  $\div$  7,000 units (per order) = 9 orders

Ordering cost: 9 orders @ \$194.45 per order = \$1,750 (rounded)

Average number of units in inventory = 
$$(1/2 \times EOQ)$$
 + Safety Stock  
=  $(1/2 \times 7,000)$  + 1,500  
= 5,000

Carrying Cost = Average Inventory 
$$\times$$
 Carrying Cost per Unit = 5,000  $\times$  \$.50 =  $\underline{\$2,500}$ 

Total Cost = Order Costs + Carrying Costs

= \$1,750 + \$2,500

(Note that when there is safety stock, the carrying cost does not equal the order cost at the EOQ.)

= \$4,250

P2-3

Order Size	Number of Orders <sup>2</sup>	2 3		Carrying Cost <sup>5</sup>	Order & C. C.
300	67	\$1,340	150	\$ 750	\$2,090
400	50	1,000	200	1,000	2,000
500	40	800	250	1,250	2,050
600	34	680	300	1,500	2,180
700	29	580	350	1,750	2,330
800	25	500	400	2,000	2,500

#### P2-3 Concluded

- 2. Annual requirement of 20,000 gallons divided by order size in column 1.
- 3. Number of orders × \$20 cost per order.
- 4. Order size in column 1 divided by 2.
- 5. Average inventory in column  $4 \times \$5$  per gallon carrying cost.
- 6. Total order cost in column 3 + total carrying cost in column 5.

#### **P2-4**

Average number of gals. In inventory =  $(1/2 \times EOQ)$  + Safety Stock =  $(1/2 \times 400)$  + 500 = 700 gals.

- Carrying costs = Average inventory × Carrying Cost per Unit= 700 gals. × \$5 = \$3,500
- **3.** Since the EOQ does not change, the number of orders (50) does not change; therefore, the total order cost is still \$1,000 (or  $50 \times $20$ ).

P 2-5

## 1. a. FIFO costing

			,			ERIALS DGER					
				·			·		Materials	Ledger	
	Des	cription Ru	ibber gaskets	S					Account N	No. <u>112</u>	<u> </u>
		F	RECEIVED			•	ISSUED			BALANC	 E
	Rec.				Mat.						
	Rep.				Req.					Unit	
Date	No.	Quantity	Unit Price	Amount	No.	Quantity	Unit Price	Amount	Quantity	Price	Amount
11/1									30,000	3.00	90,000.00
11/4	112	10,000	3.10	31,000.00					30,000	3.00	
						1			10,000	3.10 ∫	121,000.00
11/5		ļ			49	30,000	3.00	90,000.00	10,000	3.10	31,000.00
11/8	113	50,000	3.30	165,000.00					10,000	3.10 <b>)</b>	
									50,000	3.30 ∫	196,000.00
11/15					50	10,000	3.10 լ				
						10,000	3.30	64,000.00	40,000	3.30	<u>132,00</u> 0.00
11/22	114	25,000	3.50	87,500.00					40,000	3.30 լ	
									25,000	3.50	219,500.00
11/28					51	30,000	3.30	99,000.00	10,000	3.30	
							"		25,000	3.50	120,500.00

#### P2-5 Continued

## **b.** LIFO costing

		, , , , , , , , , , , , , , , , , , , ,			MA	TERIALS					
					<u>L</u>	EDGER_	<del></del>				
					-		Г		Materials	Ledger	
	Des	cription R	lubber ga	askets	<u> </u>				Account	No. <u>11216</u>	. <del></del>
		DE	CEIVED				SSUED		DAI ANOE		
	Rec.	KE	CEIVED		Mat.		330ED			BALANCE	
	Rep.		Unit		Req.						
Date	No.	Quantity	Price	Amount	No.	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount
11/1								<u></u>	30,000	3.00	90,000.00
11/4	112	10,000	3.10	31,000.00					30,000	3.00	
									10,000	3.10	121,000.00
11/5					49	10,000	3.10				
						20,000	3.00	91,000.00			
/ -								<u> </u>			
11/8	113	50,000	3.30	165,000.00					10,000	3.00	405 000 00
44/45					50	00.000	0.00	00.000.00	50,000	3.30	195,000.00
11/15					50	20,000	3.30	66,000.00	10,000	3.00	400 000 00
44/00	444	05.000	0.50	07.500.00					30,000	3.30	129,000.00
11/22	114	25,000	3.50	87,500.00					10,000	3.00	
									30,000	3.30	
11/28					51	25,000	2.50		25,000	3 <u>.50</u>	<u>216</u> ,500.00
11/28					51	25,000 5,000	3.50	104,000.00	10,000	3.00	
						3,000	3.30 )	104,000.00	25,000	3.30	112,500.00
					1	<u> </u>	ļ , , , ,		20,000		112,000.00

#### P2-5 Continued

c. Weighted average costing

						TERIALS DGER			Material	s Ledger	
	Des	cription F	Rubber ga	skets	- <del>-</del>					t No. <u>1121</u>	6
		RE	CEIVED				ISSUED			BALANCE	
	Rec.	ı———		-1-	Mat.	1		-,			
Date	Rep. No.	Quantity	Unit Price	Amount	Req. No.	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount
11/1									30,000	3.00	90,000.00
11/4	112	10,0 <u>00</u>	3.10	31,000.00					40,000	3.025 <sup>1</sup>	121,000.00
11/5			_		<u>49</u>	30,00 <u>0</u>	3.025	90,750.0 <u>0</u>	10,000	3.025	30,250.00
11/8	113	50,0 <u>00</u>	3.30	165,000.00					60,000	3.25417 <sup>2</sup>	195,250.00
11/15			_		<u>50</u>	20,00 <u>0</u>	3.25417	65,083.4 <u>0</u>	40,000	3.25417	130,166.60
11/22	114	25,0 <u>00</u>	3.50	87,500.00					65,000	3.34872 <sup>3</sup>	217,666.60
11/28			_		<u>51</u>	30,00 <u>0</u>	<u>3.3487</u> 2	100,461.6 <u>0</u>	35,000	3.34 <u>872</u>	117,205.00

1. 30,000 × 3.00 = 90,000

 $10,000 \times 3.10 = 31,000$ 

40,000 units 121,000/40,000 = 3.025

 $3. 40,000 \times 3.25417 = 130,166.80$ 

<u>25,000</u> × 3.50000 = <u>87,500.00</u>

65,000 units 217,666.80/65,000 = 3.34872

2. 
$$10,000 \times 3.025 = 30,250$$

 $50.000 \times 3.300 = 165.000$ 

60,000 units 195,250/60,000 = 3.25417

#### P2-5 Concluded

2.

	Cost Transferred	Cost of Ending
Inventory Method	to Work in Process	Inventory
FIFO	\$253,000	\$120,500
LIFO	261,000	112,500
Weighted average	256,295	117,205

- 3. Probably LIFO because it will come closer to matching current costs with current revenues. When costs are rising, revenues are usually increasing; therefore, the resulting gross profit under LIFO will reflect the company's product profitability more accurately. Other inventory factors that should be given consideration in selecting any method are: the dollar amount of the inventories; the magnitude of the price changes; the direction of the price changes, whether rising or falling; and the length of the inventory cycle. Also, adopting LIFO in periods of rising prices will result in the minimization of income taxes.
- 4. In a period of rising prices, the balance sheet inventory under either method will most likely be less than the current market prices. However, as shown by the problem, the lowest figure for ending inventory will be reported when LIFO is used. LIFO charges the higher materials cost to Cost of Goods Sold whereas FIFO defers more of the higher cost to the inventory on hand.

## 1. FIFO method

					MAT	ERIALS					
					LEI	DGER					
				44.			- 		Materials	Ledger	
	Des	cription <u>P</u>	astic tubing	(ft. )		<b>'_</b>			Account N	<b>No</b> 906	
		_	E0511/50				1001155			54141105	
	Rec.	K	ECEIVED		Mat.		ISSUED			BALANCE	11
	Rep.				Req.	1				<u> </u>	
Date	No.	Quantity	Unit Price	Amount	No.	Quantity	Unit Price	Amount	Quantity	Unit Price	Amount
2/1									1,200	2.76	3,312.00
2/5					108	60	2.76	165.60	1,140	2.76	3,146.40
2/11	034	800	2.00	2,240.00	210	200	2.76	552.00	940	2.76	2,594.40
						ļ .					
0/45					07.4	100	0.70	1 101 00	800	2.80 }	4,834.40
2/15					274	400	2.76	1,104.00	540 800	2.76	3,730.40
2/16	Ret.	(90)	2.80	(252.00)					540	2.76	3,730.40
2/10	ivet.	(30)	2.00	(232.00)		<del> </del> -			340	2.70	
2/18	712	1,000	2.83	2,830.00					540	2.76	
		,		,					710	2.80	
									1,000	2.83	6,308.40
2/21					318	540	2.76	1,490.40			
						100	2.80	280.00	610	2.80 .	4,538.00
								-	_		
											"

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## P2-6 Continued

## 2. LIFO method

					M	ATERIALS					"
						LEDGER					
									Materia	als Ledger	
	De	scription <u>F</u>	Plastic tul	oing (ft.)		Accoun	it No	006			
		RE	CEIVED			IS	SUED	-		BALANCE	"
Date	Rec. Rep. No.	Quantity	Unit	Amount	Mat. Req. No.	Quantity	Unit	Amount	Quantity	Unit Price	Amount
Date	140.	Quantity	Price	Amount	110.	Quantity	Price	Amount	Quantity	OTHER FIGE	Amount
2/1							-		1,200	2.76	3,312.00
2/5					108	60	2.76	165.60	1,140	2.76	3,146.40
2/11					21 <u>0</u>	200	2.76	552.00	940	2.76	2,594.40
2/14	634	800	2.80	2,240.00	Τ				940	2.76 լ	"
									800	2.80	4,834.40
2/15					27 <u>4</u>	400	2.80	1,120.00	940	2.76 լ	"
							,		400	2.80	3,714.40
2/16	Ret.	(90)	2.80	(252.00)			-	-	940	2.76 }	"
							)		310	2.80	3,462.40
2/18	712	1,000	2.83	2,830.00				+	940	2.76	10
								_	310	2.80	
	1				<del>                                     </del>	"	,		1,000	2.83	6,292.40
2/21					31 <u>8</u>	640	2.83	1,811.20	940	2.76	
				_	<b> </b>	""	3		310	2.80	
	1				<del>                                     </del>		,		360	2.83	4,481.20

#### P2-6 Concluded

#### 3. Weighted average method

					MA	ΓERIALS						
			""		LE	DGER				1	11	11
					·		•			Materials	_	
	Desc	cription Pla	astic tubing	J ( ft. )	-		Ī			Account	<b>No.</b> 90	<u>6</u>
		F	RECEIVED				ISSUED			BALANCE		
	Rec.				Mat.							
Date	Rep. No.	Quantity	Unit	Amount	Req. No.	Quantity	Unit Pric		Amount	Quantity	Unit Price	Amount
Date	NO.	Qualitity	Price	Amount	NO.	Quantity	Omit Pric	,6	Amount	Qualitity	Office Price	Amount
2/1										1,200	2.76	3,312.00
2/5					108	60	2.76		165.60	1,140	2.76	3,146.40
2/11					210	200	2.76		552.00	940	2.76	2,594.40
2/14	634	800 _	2.80	2,240.00						1,740	2.7784 <sup>1</sup>	4,834.40
2/15					- <u>274</u>	400	<del>2.778</del> -	4	<del>1,111.36</del>	1,340	2.7784	3,723.04
2/16	Ret.	(90) _	2.80	(252.00)						1,250	<del>2.7768<sup>2</sup></del>	<del>3,471.04</del>
2/18	712	1,000	2.83	2,830.00						2,250	2.8005 <sup>3</sup>	6,301.04
2/21					- <u>318</u>	640	2.8005	5	1,792.32	1,610	2 <u>.8005</u>	<u>4,5</u> 08.72
	<u> </u>				_							+

$$1.940 \times 2.76 = 2,594.40$$

$$800 \times 2.80 = 2,240.00$$

1,740 units  $\frac{1}{4,834.40/1,740} = 2.7784$ 

$$3.1,250 \times 2.7768 = 3,471.04$$

 $1,000 \times 2.8300 = 2,830.00$ 

2,250 units 6,301.04/2,250 = 2.8005

$$2.1,340 \times 2.7784 = 3,723.04$$

$$(90) \times 2.8000 = (252.00)$$

1,250 units 3,471.04/1,250 = 2.7768

1.							
a.	materials					74,000	_,_,
	Accounts Payable						74,000
<b>b.</b> \	Work in Process					57,000	
	Factory Overhead					11,000	
	Materials						68,000
C.	materials					1,100	
	Work in Process						1,100
d. /	Accounts Payable					2,500	
	Materials						2,500
e.	Accounts Payable					68,500	
	Cash						68,500
2.							
	Cas				Accounts		
Bal.	82,250	(e)	68,500	(d)	2,500	Bal.	21,000
	13,750			(e)	68,500	(a)	74,000
					71,000	24,000	95,000
	1/040	l riolo			Footow.	•	
Bal.	Mater 29,500		68,000	<u>(h)</u>	11,000	Overhead <sub>.</sub>	
раі. (a)	74,000	(b) (d)	2,500	(b)	11,000		
(c)	1,100	(u)	70,500				
(0)	104,600		70,000				
	34,100						
	Work in F	Process					
Bal.	27,000	(c)	1,100				
(b)	57,000						
	84,000						
	82,900						
3.	<b>a.</b> Cash						\$ 13,750
	a. Casii		• • • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • • •		• • • • • • • • • • • • • • • • • • • •	•
	b. Materials						34,100

1.						50.000	
a.	Accounts Payable					58,000	58,000
h	Work in Process					45,000	00,000
IJ.	Factory Overhead					8,000	
	Materials					0,000	53,000
c	materials					900	55,555
C.	Work in Process					300	900
ام						1 500	300
u.	Accounts Payable					1,500	1 500
	Materials					E4 E00	1,500
e.	Accounts Payable					51,500	<b>54 5</b> 00
	Cash						51,500
2.	Con	- <b>h</b>			A	Doughla	
Bal.	<i>Cas</i> 64,250	(e)	51,500	(d)	Accounts 1,500	Bal.	29,000
Dai.	12,750	(6)	31,300	(a) (e)	51,500	(a)	58,000
	12,750			(6)	53,000	(a)	87,000
					00,000	34,000	07,000
	Matei	rials			Factory	Overhead _	
Bal.	23,500	(b)	53,000	(b)	8,000		
(a)	58,000	(d)	1,500	, ,			
(c)	900		54,500				
	82,400						
	27,900						
	Work in F	Process					
Bal.	31,000	(c)	900				
(b)	45,000	, ,					
	76,000						
	75,100						
3.	a. Cash						\$ 12,750
0.	<b>b.</b> Materials						27,900
		ayable					34,000

#### 1. and 2.

- **a.** The company purchased materials costing \$22,000. (Forms used: receiving report and vendor's invoice.)
- **b.** The storeroom issued direct materials to the factory in the amount of \$19,000. (Form used: materials requisitions.)
- c. The direct labor cost was \$17,000.
- **d.** Factory overhead in the amount of \$12,000 was charged to jobs in process.
- **e.** Jobs having a total cost of \$47,500 were completed in the factory and transferred to the finished goods storeroom.
- **f.** Total cost of goods sold during the month was \$55,000.

#### 3. Ending Inventories:

Materials	\$10,000
Work in Process	4,100
Finished Goods	4,150

1.

	a.	b.	c.	d.
Date	Form	Journal Entry	Book of Original Entry	Subsidiary Ledger
Mar. 31	Purchase Requisition (for 1,800 aluminum sheets)	None	None	None
Apr. 1	Purchase Order	None	None	Materials Ledger (if "On Order" column is used)
Apr. 6	Receiving Report Vendor's Invoice	Materials	Purchases Journal	Materials Ledger
Apr. 11	Receiving Report Vendor's Invoice	Materials	Purchases Journal	Materials Ledger
Apr. 16	Approved Invoice	Accounts Payable42,500  Cash41,650  Purchases Discount850	Cash Payments Journal	None

d.

Subsidiary

**Records Affected** 

Materials Ledger

Job Cost Ledger

Materials Ledger

Job Cost Ledger

Stores Ledger

Ledger

**Factory Overhead** 

**Book of Original** 

**Entry Used** 

General Journal

General Journal

General Journal

46.500

500

550

a. Form Used

Returned Materials

Inventory Report

Materials

Report

Requisition

0	P2-10
2016 Cen	Date
ıgage Le	
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ebsite, in whole or in part.	<b>a.</b> \$9,95

*D00	Dal	<u> </u>	nurahaaad	1 00	) roc	uuicitionad	1 000	ı roturnoc	1 20 <u> </u>	420
Deg.	Dai.	300 <del>+</del>	purchased	1,00	J — 180	quisitioneu	1,900	+ returnet	ı ∠∪ =	420

\*420 unused sheets - 398 sheets on hand

b.

**Journal Entry** 

 $500 \times $23 = $11.500$  $500 \times $23 = $11,500$  $1,400 \times $25 = 34,500$ 

\$46,500

500

550

Work in Process...... 46,500

Materials.....

Materials.....

Factory Overhead

Work in Process......

(20 sheets @ \$25)

(Inventory Short and Over)....

(22 sheets\* @ \$25)

Materials.....

**a.** \$9,950 (398 × \$25)

**b.** \$46,000 (\$46,500 - \$500) (See above.)

#### P2-11

- **1.** 200,000/50,000 = 4 days
- **2.**  $25\% \times \$1,000,000 = \$250,000$
- 3.  $[(200,000 \times (1 0.50)]/50,000 = 2 \text{ days}$
- **4.** By reducing the average work in process by 50% while keeping the daily production constant, the velocity of production doubled.
- **5.**  $25\% \times (1/2 \times \$1,000,000) = \$125,000$
- 6. The cost of carrying inventory has been reduced by 50%.

#### P2-12

1.			
a.	Raw and In-Process Accounts Payable	150,000	150,000
b.	No entry		
C.	Conversion CostsPayroll	25,000	25,000
d.	Conversion CostsVarious Credits	100,000	100,000
e.	Finished GoodsRaw and In-ProcessConversion Costs	275,000	150,000 125,000
f.	Accounts Receivable	400,000	400,000
	Cost of Goods SoldFinished Goods	275,000	275,000
2.			
e	No entry		
f.	Cost of Goods SoldRaw and In-ProcessConversion Costs	275,000	150,000 125,000

## P2-13

1.				
	a.	Raw and In-Process Accounts Payable	135,000	135,000
	b.	No entry		
	C.	Conversion Costs Payroll	20,000	20,000
	d.	Conversion Costs Various Credits	80,000	80,000
	e.	Finished GoodsRaw and In-Process	235,000	135,000
	,	Conversion Costs	055.000	100,000
	f.	Accounts Receivable	355,000	355,000
		Cost of Goods Sold Finished Goods	235,000	235,000
2.	e.	No entry		
	f.	Cost of Goods Sold	235,000	135,000
		Conversion Costs		100,000
P	2-14	1		
a.	Fa	ctory Overhead (Inventory Over and Short)	26	26
b.		Materials	775	
		Work in Process		775
c.		Work in Process	770	
		Factory Overhead (Repairs and Maintenance)		770
d.		Accounts Payable  Materials	234	234

## P 2-14 Concluded

e.	Sales Returns and Allowances	•	5,000
	Finished Goods  Cost of Goods Sold	•	2,500
f.	Work in Process Factory Overhead (Supplies) Materials	20,200	
g.	MaterialsAccounts Payable	25,685	
h.	Materials Work in Process	950	
i.	Scrap MaterialsFactory Overhead		685
j.	Spoiled Goods		60
k.	CashScrap Materials		685
P2	?-15		
1.			
	a. Work in Process	7,500	3,500 1,500 2,500
	Materials Payroll Factory Overhead  b. Spoiled Goods (6 × \$50) Factory Overhead (Loss Due to Spoiled Goods)	7,500 300 150	1,500 2,500
	Materials Payroll Factory Overhead  b. Spoiled Goods (6 × \$50)	300	1,500
2.	Materials Payroll Factory Overhead  b. Spoiled Goods (6 × \$50) Factory Overhead (Loss Due to Spoiled Goods) Work in Process (6 × \$75)  c. Cash	300 150	1,500 2,500 450

#### P2-16

1.	Spoiled Goods Inventory (18 x \$75)	1,350	1,350
2.	Work in Process  Materials  Payroll  Factory Overhead	4,350	1,650 1,500 1,200
3.	Work in Process (18 × \$300)	5,400	2,106 1,800 1,494
4.	Cash Spoiled Goods Inventory	1,350	1,350

5. NOTE: You may want students to read the Differential Cost Analysis section of Ch. 10 before attempting Part 5 of this problem. Alternatively, you may wish to challenge them with Part 5 to see if they can determine the relevant items to this decision without first teaching them the concept.

The cost of reconditioning the 15 defective motors is \$4,350 or \$290 each. Lloyd would be better off reconditioning the motors and selling them for \$400 for a gain of \$110 per unit versus selling them as is for \$75 each.

## **REVIEW PROBLEM FOR CHAPTERS 1 & 2**

## P2-17R 1. and 3.

	Ca	sh _			Prepaid Ir	nsurand	re
Bal. (e) 6,950	12,000 72,500 <i>84,500</i>	(b) (g) (j) (k) (l)	1,000 32,800 6,000 2,000 33,750	Bal. 2,600	3,000	(m)	400
		(n)	2,000		Mach	inery	
			77,550	Bal.	125,000		
	Accounts I	Receiva	able	,	Accum. Depi	r./Mach	inery
(d)	126,375	e)	72,500		, , , , , , , , , , , , , , , , , , ,	Bal.	10,500
53,875						(o)	1,200
							11,700
	Finished					•	
(q) 14,040	98,290	(r)	84,250	 Bal.	Office Eq 30,000	uipmer	nt
	Work in	Proces	s				
(f)	54,340					Bal.	4,800
(p)	11,950 129,290					(o)	400
31,000							5,200
	1.40	l			Office F	urniture	
Bal.	<i>Mate</i> 51,000	eriais (f)	54,340	Bal.	20,000		
(b)	1,000	` '	650		·		
(c)	22,000	` /	54,990		5 '	> (r: =	• ,
	74,000			Acc	cum. Depr./C		
19,010						Bal. (o)	2,500 180
							2,680

## P2-17R Continued

Accounts Payable							
(1)	33,750	Bal. (c)	30,000 22,000	(g)	32,800	(a)	32,800
		(i)	3,000		— Factory O	verhead	
		21,250	55,000	(a) (h)	4,800 650	1	11,950
	Capita	al Stoci	Κ	(i) (m)	3,000 300		
	<b>D</b>	Bal.	182,200	(n) (o)	2,000 1,200 <i>11,950</i>		
	Retained			_	,	l	
		Bal.	46,000		Selling and Adi	min. Exp	ense
				(j)	6,000		
	Sa	ales		(k)	2,000		
		(d)	126,375	- (m) (o)	100 580		
	Cost of G	Goods S	Sold	_	8,680		
(r)	84,250						
		•					
2.							
a.	Work in Proc Factory Over					28,000 4,800	

a.	Work in Process	28,000	
	Factory Overhead	4,800	
	Payroll		32,800
<b>b.</b> I	Materials	1,000	
	Cash		1,000
C.	Materials	22,000	
	Accounts Payable		22,000
<b>d.</b> /	Accounts Receivable	126,375	
	Sales		126,375
e.	Cash	72,500	
	Accounts Receivable		72,500

## P2-17R Continued

f.	Work in Process		54,340	54,340
	Chain: 12,000 lbs. @ 2,000 lbs. @	@ \$2.00 \$24,000 @ \$2.20 <u>4,400</u> \$	28,400	
	Pulleys: 4,000 sets @ 400 sets @		22,040	
	Bolts and taps: 4,000 lbs.	@ \$ .50	2,000	
	Steel plates: 3,800 units @	@ \$ .50	1,900 \$ 54,340	
g.	Payroll		32,800	32,800
h.	Factory Overhead		650	650
i.	Factory Overhead Accounts Payable		3,000	3,000
j.	Selling and Administrative Exper	ense (Salaries)	6,000	6,000
k.	Selling and Administrative Exper	ense (Advertising)	2,000	2,000
I.	Accounts Payable		33,750	33,750
m.	Selling and Administrative Expen	nse (Insurance)	100 300	33,: 33
	Prepaid Insurance			400

## P2-17R Continued

	1. Factory Overhead	2,000	
	Cash		2,000
ο.	Selling and Administrative Expense		
	(Depreciation of Office Equipment and Office Furniture) .	580	
	Factory Overhead	•	
	Accumulated Depreciation/Office Equipment		400
	Accumulated Depreciation/Office Furniture		180
	Accumulated Depreciation/Machinery		1,200
p.	Work in Process	11,950	
•	Factory Overhead		11,950
q.	Finished Goods	98,290	
•	Work in Process	•	98.290
	(Beg. Bal. \$35,000 + Dir. Labor \$28,000 + Dir. Materials \$511,950 - End. Bal. \$31,000)		· · · ,
r.	Cost of Goods Sold	84,250	
	Finished Goods		84,250

## P2-17R Continued

4.

## UltraLift Corp. Statement of Cost of Goods Manufactured For the Month Ended October 31, 20—

1 01 1110 111011111 211111111 0111111111		
Materials:		
Inventory, October 1Purchases	\$51,000 <u>23,000</u>	
Totalcostofavailablematerials Less inventory, October 31Costofmaterialsused Less indirect materials used	\$74,000 19,010 \$54,990	
Less indirect materials used	<u>650</u>	
Cost of materials used in production  Direct labor  Factory overhead		\$ 54,340 28,000 11,950
Total manufacturing costs		\$ 94,290 35,000 \$ 129,290
Less work in process inventory, October 31		<u>31,000</u>
Cost of goods manufactured		\$ 98,290
5. UltraLift Corp. Income Statement		
For the Month Ended October 31, 20—		
Net sales  Cost of goods sold:  Finished goods inventory, October 1  Add cost of goods manufactured (see statement)	0 <u>\$98,290</u>	\$ 126,375
Goods available for saleLess finished goods inventory, October 31Cost of goods sold	\$98,290 	
		04.050
		84,250
Gross profit on sales		\$ 42,125 8,680

Net income.....

## P2-17R Concluded

6.

# UltraLift Corp. Balance Sheet October 31, 20—

#### Assets

Asseis			
Current assets:			
CashAccounts receivableInventories:			\$ 6,950 53,875
Finished goods		\$ 14,040	
Work in process Materials		31,000 <u>19,01</u> 0	64,050
Prepaidinsurance			2,600
Total current assets			\$127,475
Plant and equipment:			
Machinery Less accumulated depreciation	\$125,000 <u>11,700</u>	\$113,300	
Office equipmentLess accumulated depreciation		24,800	
Office furnitureLess accumulated depreciation		<u>17,32</u> 0	
TotalplantandequipmentTotalassets			155,420 \$282,895
Liabilities Current liabilities:			
Accounts payable			\$ 21,250
Stockholders' Equity		<b>#400 000</b>	
Capital stockRetained earnings, October 1Net income for October	\$ 46,000 33,445	\$182,200	
Retainedearnings,October31		<u>79,44</u> 5	
Total stockholders' equity			261,645
Total liabilities and stockholders' equity			<u>\$2</u> 82,895

#### **MINI-CASE 1**

1. Savings from implementing JIT:

Reduction in rework costs (\$300,000 <b>x</b> 25%)	\$ 75,000
Reduction in storage and handling (\$250,000 × 40%)	100,000
Savings in carrying costs (300,000 × \$.35)	105,000
Total savings	\$280,000
Less: Increase in changeover costs	200,000
Net advantage of JIT	\$ 80,000

#### 2. Non-financial advantages:

Anticipated improvement in product quality
Frees up factory space for other uses.

#### Non-financial disadvantages:

Interruptions in materials	supply or strike	by their own	workers r	esulting in l	ost
sales.					

☐ Difficulty of workers to master JIT processes.

#### **MINI-CASE 2**

- 1. Inventory carrying costs such as storage space for raw materials, security, insurance, and spoilage and obsolesence should be reduced by a JIT system. Also, a JIT system can reduce nonvalue-added production activities such as moving materials and work in process, storage of work in process and finished goods, and inspection of work in process.
- 2. Yes, benefits to Phillips' customers would include increased customer satisfaction due to quicker delivery, decreased cost of products due to some of the savings in carrying costs and production costs being passed on to the consumer, and higher quality products due to quality control techniques being practiced at the time an individual unit is produced.
- 3. Yes, inventory should not be accounted for using traditional job costing techniques. Products move through the system so rapidly in a JIT environment that it would not be cost effective to track production costs to them while in process. For example, a Raw and In-Process account may replace the Materials account, and the Work in Process and Finished Goods accounts may disappear in a backflush costing system.